Note: If the Limit Set button is pressed the Limit Set LED will illuminate to indicate the opener is in Limit Learn – if the garage door is not moved within 40 seconds, the Limit Set LED will turn off and the opener will exit Limit Learn.

The opener will constantly monitor the force required to operate the door and will adjust the Door Travel Force as necessary to ensure safe trouble free operation of your garage door opener.

You may notice that the door does not reach the limits during these initial door movements. This is normal as the controller is "learning" the force required during the soft deceleration part of the door travel.
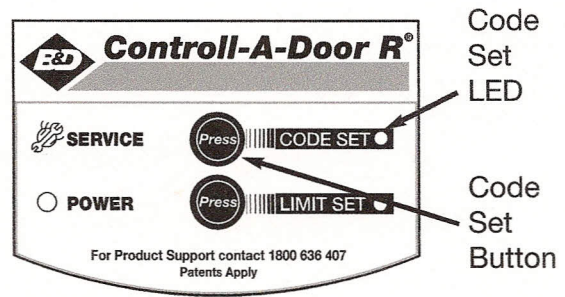
Note: A sudden change in the force required to operate a door such as sudden gusts of wind, may result in the garage door opener reversing whilst closing or halting whilst opening. You should always watch the door to ensure it is fully closed before leaving.

Step 3 Remote Control Transmitter Code Setting.

The garage door opener can only operate from remote control transmitters that have been programmed into the garage door opener receiver.

The receiver needs to learn the codes of any remote control device that will be used with the operator. The receiver has storage for 14 memory codes and can store:

- Up to 12 "Smart Code" remote control transmitters. After 12 codes have been stored, any additional code stored will cause the oldest code to be erased.

- One "dip-switch" remote control transmitter code. Note: Programming a different dip-switch code will automatically erase any previously programmed dip-switch code, and

- One "entry keypad" code. programming a different entry keypad code will automatically erase any previously programmed entry keypad code.

All remote control transmitter codes are learned using one of the following procedures:

Note: If you release the remote control transmitter button before the CODE SET LED flashes, the opener has not learned the code. Additional remote control transmitters can be programmed by repeating step 3.

Remote Control Code Setting "OPERATE":

i.	Power On	Ensure the Power LED is ON.
ii.	Press Code Set	Press the Code Set button on the opener, the Code Set LED will illuminate to indicate the opener is in Code Learn mode. (If a valid code is not stored within 15 seconds, the opener will exit Code Learn.)
iii.	Press the Remote	Press and hold the remote control transmitter button to be programmed. For an entry keypad the desired code should be typed (a minimum of four numbers or letters) and the ENTER button held down.
iv.	Code Set LED flashes	The Code Set LED will flash to indicate that the code has been learnt.
v.	Release the Remote	Release the button on the remote control transmitter – the code is set.